

PROPRIETARY AND CONFIDENTIAL
THIS DOCUMENT CONTAINS PROPRIETARY AND
CONFIDENTIAL INFORMATION THAT IS THE SOLE
PROPERTY OF SIMPLEX MANUFACTURING CO.
ANY DISCLOSURE IN PART OR AS A WHOLE TO
ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.

NEXT ASSEMBLY		USED ON		REVISIONS				
500-302039-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	ZNB3 ADDED DIM $\varnothing .510^{+.010}_{-.000}$ SECTION VIEW B REDRAWN. ZNA8: ADDED DIM 2X .85. ZNC5 ADDED 2X TO DIM .260.	GHH	03/31/15	KS

NOTE:


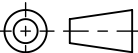
1. ALTERNATE MATERIALS

AL 7075-T62 AMS-QQ-A-250/12

AL 7075-T651 AMS-QQ-A-250/12

AL 7075-T7651 PER AMS-QQ-A-250/24

AL 7075-T6, T651, T62 PER AMS 4122, 4123, 4186 OR
AMS-QQ-A-225/9

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			<div>SIGNATURE</div> <div>D KRUITHOFF</div>		<div>DATE</div> <div>3/2/15</div>		<div>SIMPLEX Mfg Aviation Mission Equipment</div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>	
<div>TOLERANCES</div>			<div>CHECKED BY:</div> <div>K SPENCER</div>		<div>DATE</div> <div>3/9/15</div>		<div>TITLE</div> <div>INTERFACE, STRUT, CHAIN</div>	
<div>MACHINE FINISH</div> <div>63</div>			<div>PRODUCTION CONTROL:</div> <div>J RODRIGUEZ</div>		<div>DATE</div> <div>3/5/15</div>			
<div>DIMENSIONS: X.X ± .1 X.XX ± .030 X.XXX ± .010</div> <div>ANGLES: X ± 1° X.X ± .5°</div>			<div></div>		<div>ENGINEER APPROVAL:</div> <div>K SPENCER</div>		<div>DATE</div> <div>3/9/15</div>	
<div>MATERIAL</div> <div>AL 7075-T6, T6510, T6511, T62 AMS-QQ-A-200/11</div>			<div>ESTIMATED WEIGHT:</div> <div>0.519 Lbs</div>		<div>SIZE:</div> <div>B</div>		<div>DRAWING NO.</div> <div>500-302070</div>	
<div>FINISH</div> <div>ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE</div>			<div>DRAWING FILE NAME:</div> <div>500-302070</div>		<div>SCALE:</div> <div>NONE</div>		<div>MODEL FILE NAME:</div> <div>500-302070</div>	
<div>SHEET 1 OF 1</div>								
<div>REV</div> <div>A</div>								